



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

store
D350-567-113
Job Sheet 168501



Part No: D350-567-113

Job Qty: 3 ea

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/15/17

Job Tracking No:

Due Date: 11/23/17

Created By: Mario Poulin

Type: SOLD

Description:

CHG 003

Customer: Ladylori (CLADY02)

2nd Floor, Langata House Wilson Airport, PO Box 1687 Nairobi, , 00502 Kenya ph:254 20 6005417 fx:254 20 6005431.

Note: DWG REV E SHEET 28 IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by:
IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/23/17	11/23/17	0.00	0.00	Start Up Stores/Pkg-2		<i>SMB</i>
110	Packaging	3 pcs	11/23/17	11/23/17	0.00	0.00	Packaging1		<i>SMB</i>
120	QC	3 pcs	11/23/17	11/23/17	0.00	0.00	QC4		<i>SMB</i>
125	DC	3 pcs	11/23/17	11/23/17	0.00	0.00	DC		<i>SMB</i>
130	Packaging	3 pcs	11/23/17	11/23/17	0.00	0.00	Packaging3		<i>SMB</i>
140	QC21-FG	3 Ea	11/23/17	11/23/17	0.00	0.00	QC21		<i>fg033</i>

DEC 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	212-12 <i>5012988</i>	36	132	0	0
	2600-6 <i>5012981</i>	36	141	0	0
	2600-LW <i>5012979</i>	36	181	0	0
	AN526C832R9 <i>5012950</i>	63	233	0	0
	D2463 <i>36" 5012942</i>	21	156	0	0
	D3290-041 <i>5009393</i>	3-2	4	0	0
	DT8430	3	0	0	0
	FG-778150-550-ROL <i>5012819</i>	54	516	0	0
	MS20426AD3-5 <i>5012798</i>	72	8,810	0	0
	MS21042L08 <i>5012781</i>	63	1,173	0	0
	NAS1149DN832J <i>5012776</i>	126	1,710	0	0

5018807 *X3* *SMB* *

Part Specifications

Specifications could not be found.

Work Order: Part No. _____ NCR No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		AGAINST DEPARTMENT/PROCESS ☐ Skid-tube ☐ Machining ☐ Thermforming ☐ Large Fab ☐ Composite ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier		☐ Engineering ☐ Quality ☐ Other	
Date: _____		Step #: _____		QTY Effective: _____		MRB (QS1042) Approval	
Description Work Order Deviation				Disposition			
Completed By				Lead hand / Supervisor			
Approval Verification				QC / QA Coordinator			
Approval				Approval			
Work Order: Part No. _____ NCR No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		AGAINST DEPARTMENT/PROCESS ☐ Skid-tube ☐ Machining ☐ Thermforming ☐ Large Fab ☐ Composite ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier		☐ Engineering ☐ Quality ☐ Other	
Date: _____		Step #: _____		QTY Effective: _____		MRB (QS1042) Approval	
Description Work Order Deviation				Disposition			
Completed By				Lead hand / Supervisor			
Approval Verification				QC / QA Coordinator			
Approval				Approval			

Root Cause

☐ Environment	☐ Design	☐ Doc/Data	☐ Equip/Tooling	☐ Handling/Pre	☐ Material	☐ Internal Transport	☐ Tribal Knowledge	☐ LOA	☐ Substation	☐ Past Expiry Date	☐ Misidentified
☐ No Re-verification	☐ Operator	☐ Offset/Setup	☐ Supplier	☐ Training	☐ Use for Testing	☐ Poor Information	☐ Rushing	☐ Product Improvement	☐ Process Improvement	☐ Manufacturing Process	☐ Past Due

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632 – 5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE
S018809

Replacement Exterior Super – Sized Window

D350 – 567 – 113

PART NO:
Revision:
Operation:
Change No:

Start up Operation

Mfg Date: 12/07/17
Job No: 168501

OTHER:

☐ Misaligned/off center	☐ Mislabeled	☐ Fit/Function	☐ Instructions Incomplete/Unclear	☐ Drill Holes	☐ Welds/Chatter
☐ Turning Sequence	☐ Misread	☐ Finish	☐ Drawing	☐ Part Moved	☐ Part Lost/Missing
☐ Part Incorrect	☐ Over/Under tolerance	☐ Outside Dimensions	☐ Positioned Wrong		

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

• COPYRIGHT © 2000 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 13.08.15